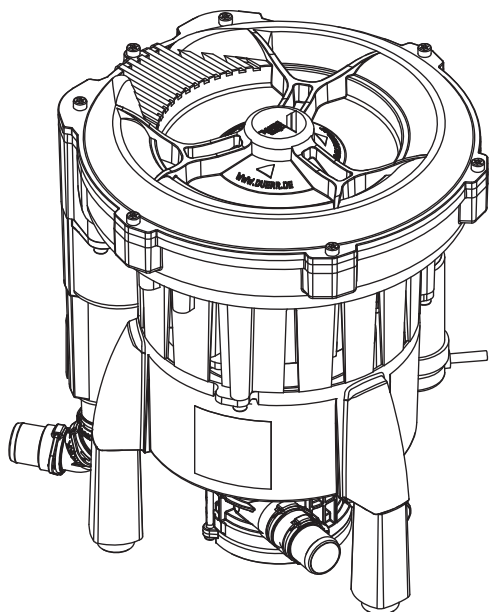


VS 250 S

EN



Installation and operating instructions



9000-606-58/40



 DÜRR
DENTAL

20011V002



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! Important information

EN

1 About this document

These installation and operating instructions represent part of the unit.



If the instructions and information in these installation and operating instructions are not followed, Dürr Dental will not be able to offer any warranty or assume any liability for the safe operation and the safe functioning of the unit.

The German version of the installation and operating instructions is the original manual. All other languages are translation of the original manual. These installation and operating instructions apply to:

VS 250 S

Order number: 7151-01; 7151-01/002; 7151-02; 7151-02/002

1.1 Warnings and symbols

Warnings

The warnings in this document are intended to draw your attention to possible injury to persons or damage to machinery.

The following warning symbols are used:



General warning symbol



Warning – dangerous high voltage



Warning – hot surfaces



Warning - automatic start-up of the unit



Biohazard warning

The warnings are structured as follows:

! SIGNAL WORD

Description of the type and source of danger

Here you will find the possible consequences of ignoring the warning

- Follow these measures to avoid the danger.

The signal word differentiates between four levels of danger:

- **DANGER**
Immediate danger of severe injury or death
- **WARNING**
Possible danger of severe injury or death
- **CAUTION**
Risk of minor injuries
- **NOTICE**
Risk of extensive material/property damage

Other symbols

These symbols are used in the document and on or in the unit:



Note, e.g. specific instructions regarding efficient and cost-effective use of the unit.



Refer to Operating Instructions.



Wear protective gloves.



Disconnect all power from the unit.



Do not sit on the unit



Do not climb onto the unit



Refer to the accompanying electronic documents.



Lower and upper temperature limits



Lower and upper humidity limits



Protective ground connection

CE^{xxxx} CE labelling with the number of the notified body

Serial number



Order number



Medical device



Health Industry Bar Code (HIBC)



Manufacturer

1.2 Copyright information

All circuits, processes, names, software programs and units mentioned in this document are protected by copyright.

The Installation and Operating Instructions must not be copied or reprinted, neither in full nor in part, without written authorisation from Dürr Dental.

2 Safety

Dürr Dental has designed and constructed this unit so that when used properly and for the intended purpose it does not pose any danger to people or property.

Despite this, the following residual risks can remain:

- Personal injury due to incorrect use/misuse
- Personal injury due to mechanical effects
- Personal injury due to electric shock
- Personal injury due to radiation
- Personal injury due to fire
- Personal injury due to thermal effects on skin
- Personal injury due to lack of hygiene, e.g. infection

2.1 Intended purpose

The suction unit provides the dental treatment unit with vacuum and volume flow.

2.2 Intended use

Working in combination with the suction unit with treatment unit, suction handpiece and cannula, the media used in dental treatment (e.g. water, saliva, dentine and amalgam) are removed by suction for disposal.

This unit is technically suitable for the aspiration of nitrous oxide (laughing gas). However, when assembling a system for aspiration of nitrous oxide, it is important to ensure that the other components in the system are also suitable for this purpose. Those responsible for setting up the system must assess this and approve and release the system for the aspiration of nitrous oxide.



Operation with nitrous oxide is only permitted if the exhaust air is transported from the unit to the outside of the building.

2.3 Improper use

Any use of this appliance / these appliances above and beyond that described in the Installation and Operating Instructions is deemed to be incorrect usage. The manufacturer cannot be held liable for any damage resulting from incorrect usage. The operator will be held liable and bears all risks.

- › Do not use this device to aspirate flammable or explosive mixtures.

- › The unit must not be used as a vacuum cleaner.
- › Do not use chemicals containing chlorine or foaming chemicals.
- › Operation in operating theatres of explosive areas is not permissible.

2.4 Systems, connection with other devices

Additional devices connected with medical electrical devices must be proven to conform with their corresponding IEC or ISO standards. All configurations must continue to comply with the standard requirements for medical systems (see IEC 60601-1).

Whoever connects additional devices to medical electrical devices automatically becomes the system configurator and is responsible for ensuring that the system corresponds with the standard requirements for systems. Local laws take priority over the requirements outlined above.

2.5 General safety information

- › Always comply with the specifications of all guidelines, laws, and other rules and regulations applicable at the site of operation for the operation of this unit.
- › Check the function and condition of the unit prior to every use.
- › Do not convert or modify the unit.
- › Comply with the specifications of the Installation and Operating Instructions.
- › The Installation and Operating Instructions must be accessible to all operators of the unit at all times.

2.6 Specialist personnel

Operation

Unit operating personnel must ensure safe and correct handling based on their training and knowledge.

- › Instruct or have every user instructed in handling the unit.

Installation and repairs

- › Installation, readjustments, alterations, upgrades and repairs must be carried out by Dürr Dental or by qualified personnel specifically approved and authorized by Dürr Dental.

2.7 Notification requirement of serious incidents

The operator/patient is required to report any serious incident that occurs in connection with the device to the manufacturer and to the competent authority of the Member State in which the operator and/or patient is established/resident.

2.8 Electrical safety

- › Comply with all the relevant electrical safety regulations when working on the unit.
- › Never touch the patient and unshielded plug connections on the device at the same time.
- › Replace any damaged cables or plugs immediately.

Observe the EMC rules concerning medical devices

- › The unit is intended for use in professional healthcare facilities (in accordance with IEC 60601-1-2). If the appliance is operated in another environment, potential effects on electromagnetic compatibility must be taken into account.
- › Do not operate the unit in the vicinity of HF surgical instruments or MRT equipment.
- › Maintain a minimum distance of at least 30 cm between the unit and other electronic devices.
- › Keep a minimum distance of 30 cm between the unit and mobile radio devices.
- › Note that cable lengths and cable extensions have effects on electromagnetic compatibility.
- › No maintenance measures are required to maintain the EMV basic safety.



NOTICE

Negative effects on the EMC due to non-authorized accessories

- › Use only Dürr Dental parts or accessories specifically approved by Dürr Dental.
- › Using any other accessories may result in increased electromagnetic interference emissions or the unit having reduced electromagnetic immunity, leading to an erroneous operation mode.

**ACHTUNG****Erroneous operation mode due to use immediately adjacent to other devices or with other stacked devices**

- › Do not stack the unit together with other devices.
- › If this is unavoidable, the unit and other devices should be monitored in order to ensure that they are working correctly.



An overview of the waste keys for Dürr Dental products can be found in the download area at www.duerrdental.com (document no. P007100155).

2.9 Only use original parts

- › Only use Dürr Dental parts or accessories and special accessories specifically approved by Dürr Dental.
- › Only use only original wear parts and replacement parts.

2.10 Transport

The original packaging provides optimum protection for the unit during transport.

If required, original packaging for the unit can be ordered from Dürr Dental.



Dürr Dental will not accept any responsibility or liability for damage occurring during transport due to the use of incorrect packaging, even where the unit is still under guarantee.

- › Only transport the unit in its original packaging.
- › Keep the packing materials out of the reach of children.

2.11 Disposal



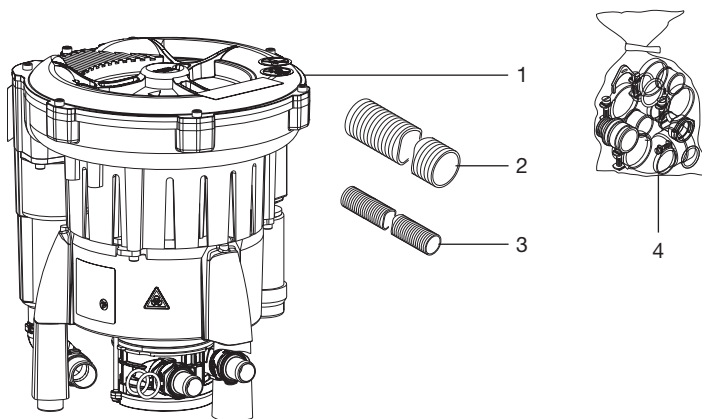
The unit may be contaminated. Instruct the company disposing of the waste to take the relevant safety precautions.

- › Decontaminate potentially contaminated parts before disposing of them.
- › Uncontaminated parts (e.g. electronics, plastic and metal parts etc.) should be disposed of in accordance with the local waste disposal regulations.
- › If you have any questions about the correct disposal of parts, please contact your dental trade supplier.

Product description

EN

3 Overview



- 1 Combination suction unit
- 2 Suction and exhaust air hose
- 3 Waste water hose
- 4 Set of connection fittings

3.1 Scope of delivery

The following items are included in the scope of delivery (possible variations due to country-specific requirements and/or import regulations):

<i>VS 250 S, 230 V, 50 Hz</i>	7151-01
<i>VS 250 S, 230 V, 50 Hz with connection accessories</i>	7151-01/002
<i>VS 250 S, 230 V, 60 Hz</i>	7151-02
<i>VS 250 S, 230 V, 60 Hz, with connection accessories</i>	7151-02/002

- Connection accessories
- Hose Ø 20 mm, 2 m long
- Hose Ø 25 mm, 2 m long
- Installation and operating instructions

3.2 Optional items

The following optional items can be used with the unit:

Noise reduction hood	7150-200-00
Vario rinsing unit	7100-260-51
Bacteria filter	7120-143-00
Control box	7151-300-50

3.3 Consumables

The following materials are consumed during operation of the device and must be ordered separately:

Orotol plus (2.5 litre bottle)	CDS110P6150
MD 555 cleaner (2.5 litre bottle)	CCS555C6150

3.4 Wear parts and replacement parts

The following working parts need to be changed at regular intervals (refer to the "Maintenance" section):

Nonreturn valve (pack of 3)	7128-100-03E
---------------------------------------	--------------



Information about replacement parts is available from the portal for authorised specialist dealers at:
www.duerrdental.net.

4 Technical data

7151-01 / 7151-02

Electrical data		50 Hz	60 Hz
Rated voltage	V	230, 1~	
Mains frequency	Hz	50	60
Nominal current	A	3.5	4.0
Start-up current, max.	A	~20	
Rated power	kW	0.7	0.9
Type of protection		IP 21	
Protection class		I	

Connections

External suction connection (DürrConnect)	mm	Ø 20
External exhaust air connection	mm	Ø 25
External waste water connection (DürrConnect)	mm	Ø 20

Media

Max. flow rate with unimpeded flow	l/min	470
Max. suction system pressure	mbar/hPa	135
Max. rate of flow of fluids	l/min	4

General data

Duty cycle	%	100 (S1)	
Dimensions (H x W x D)	cm	32 x 27 x 27	
Max. number of users		1	
Weight, approx.	kg	13	
Noise level to ISO 3746, approx.			
without housing	dB(A)	66	70
with housing	dB(A)	55	59

Ambient conditions during storage and transport

Temperature	°C	-10 to +60	
Relative humidity	%	< 95	

Ambient conditions during operation

Temperature	°C	+10 to +40	
Relative humidity	%	< 70	

Classification

Medical devices class		IIa	
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Electromagnetic compatibility (EMC) Interference emission measurements

High-frequency emissions in accordance with CISPR 11	Group 1 Class B
Interference voltage at the power supply connection CISPR 11:2009+A1:2010	Compliant
Electromagnetic interference radiation CISPR 11:2009+A1:2010	Compliant
Emission of harmonics IEC 61000-3-2:2005+A1:2008+A2:2009	Compliant
Voltage changes, voltage fluctuations and flicker emissions IEC 61000-3-3:2013	Compliant

Electromagnetic compatibility (EMC) Interference immunity measurements

Immunity to electrostatic discharge IEC 61000-4-2:2008	Compliant
Immunity to high-frequency electromagnetic fields IEC 61000-4-3:2006+A1:2007+A2:2010	Compliant
Immunity to near fields of wireless HF communication devices IEC 61000-4-3:2006+A1:2007+A2:2010	Compliant
Immunity to fast electrical transients/bursts – AC mains voltage IEC 61000-4-4:2012	Compliant
Immunity to electrical fast transients/bursts – I/O, SIP/SOP ports IEC 61000-4-4:2012	Compliant
Immunity to interference, surges IEC 61000-4-5:2005	Compliant
Immunity to conducted disturbances, induced by radio-frequency fields – AC mains voltage IEC 61000-4-6:2013	Compliant
Immunity to conducted disturbances, induced by radio-frequency fields – SIP/SOP ports IEC 61000-4-6:2013	Compliant
Immunity to power frequency magnetic fields IEC 61000-4-8:2009	Compliant
Immunity to voltage dips, short interruptions and voltage variations IEC 61000-4-11:2004	Compliant

Immunity to interference table, near fields of wireless HF communication devices

Radio service	Frequency band MHz	Test level V/m
TETRA 400	380 - 390	27

Immunity to interference table, near fields of wireless HF communication devices

Radio service	Frequency band MHz	Test level V/m
GMRS 460 FRS 460	430 - 470	28
LTE band 13, 17	704 - 787	9
GSM 800/900 TETRA 800 iDEN 820 CDMA 850 LTE band 5	800 - 960	28
GSM 1800 CDMA 1900 GSM 1900 DECT LTE band 1, 3, 4, 25 UMTS	1700 - 1990	28
Bluetooth WLAN 802.11 b/g/n RFID 2450 LTE band 7	2400 - 2570	28
WLAN 802.11 a/n	5100 - 5800	9

**Electromagnetic compatibility (EMC)
Interference immunity measurements on the supply input**

Immunity to fast electrical transients/bursts – AC mains voltage IEC 61000-4-4:2012 ± 2 kV 100 kHz repetition rate	Compliant
Immunity to surges, line-to-line IEC 61000-4-5:2005 ± 0.5 kV, ± 1 kV	Compliant
Immunity to surges, line-earth IEC 61000-4-5:2005 ± 0.5 kV, ± 1 kV, ± 2 kV	Compliant
Immunity to conducted disturbances, induced by radio-frequency fields – AC mains voltage IEC 61000-4-6:2013 3 V 0.15–80 MHz 6 V ISM frequency bands 0.15–80 MHz 80% AM at 1 kHz	Compliant
Immunity to voltage dips, short interruptions and voltage variations IEC 61000-4-11:2004	Compliant

Electromagnetic compatibility (EMC)

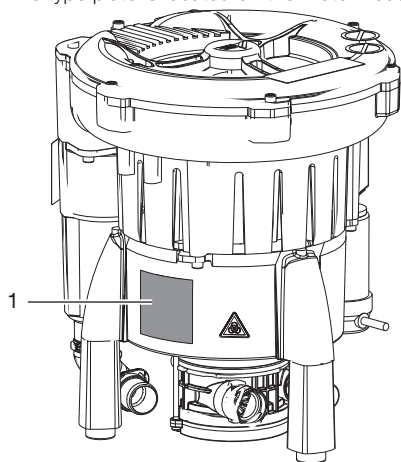
Interference immunity measurements SIP/SOP

Immunity to electrostatic discharge IEC 61000-4-2:2008 ± 8 kV contact ± 2kV, ± 4 kV, ± 8 kV, ± 15 kV air	Compliant
Immunity to electrical fast transients/bursts – I/O, SIP/SOP ports IEC 61000-4-4:2012 ± 1 kV 100 kHz repetition rate	Compliant
Immunity to impulse voltages, conductor to earth IEC 61000-4-5:2005 ± 2 kV	Not applicable
Immunity to conducted disturbances, induced by radio- frequency fields – SIP/SOP ports IEC 61000-4-6:2013 3 V 0.15–80 MHz 6 V ISM frequency bands 0.15–80 MHz 80% AM at 1 kHz	Compliant

4.1 Type plate

The type plate is located on the motor housing.

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1 Type plate

4.2 Evaluation of conformity

This device has been subjected to conformity acceptance testing in accordance with the current relevant European Union guidelines. This equipment conforms to all relevant requirements.

5 Operation

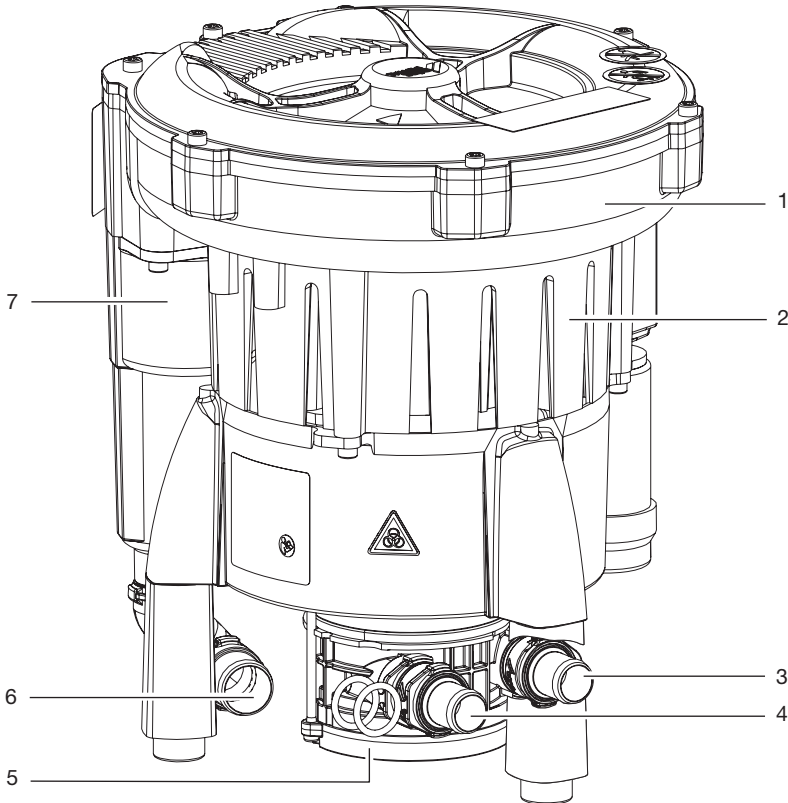


Fig. 1: VS 250 S

- 1 turbine
- 2 Motor
- 3 Waste water connection
- 4 Suction connection
- 5 Separation
- 6 Exhaust air connection
- 7 Exhaust air noise reducer

This suction unit is a suction machine with integrated separation. Separation in the treatment unit is therefore no longer necessary.

Inside the separation unit, the aspirated fluids and solid particles pass through a two-stage separation system and are separated from the suction air. This separation system consists of a cyclone separator and a separation turbine. The separation turbine reliably prevents liquid and blood foam into the turbine room of the suction unit.

The mixture of liquids, solid particles and air drawn in passes through the inlet connection and into the suction unit. The coarse filter holds back the solid particles.



The rest of the mixture passes to the cyclone separator, where it is set into a spiral motion. In this first stage, the resulting centrifugal forces force the fluid constituents and any remaining solid particles against the outside wall of the separation chamber of the cyclone separator. This initially only effects a "coarse separation" of the fluid. In the subsequent second stage, the separation turbine effects "fine separation" of the remaining liquid from the air flow that has carried it to this point.

The waste water pump transports the liquid from the centrifuge together with the fine solid particles through the waste water connection into the central waste water network.


The air separated from the liquid is sucked off by the vacuum pressure generated by the turbine wheel and can now be passed through the exhaust air connection.

The turbine wheels and the waste water pump are driven by the motor.

Assembly

6 Requirements

Depending on the suction system, different installation options are available.

 Further information can be found in our suction planning information leaflet. Order number 9000-617-03/..

6.1 Installation/setup room

The room chosen for set up must fulfil the following requirements:

- Closed, dry, well-ventilated room
- Should not be a room made for another purpose (e. g. boiler room or wet cell)
- When installing in a cabinet the inlet and outlet ventilation slots must be present; minimum free cross-section at least 120 cm².
- Forced ventilation (fan) must be provided if there is a risk that the recommended room air temperature could be exceeded. The air flow performance must be at least 2 m³/min.
- Do not cover cooling slots or openings with housing installations; ensure sufficient clearance to the openings to permit sufficient cooling.

6.2 Setup options

The following options for setting up the unit are available:

- Wall installation using a Dürr Dental wall mounting
- In a ventilated cabinet
- In a Dürr Dental noise reducing housing

6.3 Pipe materials

Only use vacuum-sealed HT-waste pipes manufactured from the following materials:

- Polypropylene (PP),
- Chlorinated polyvinyl chloride (PVC-C),
- Unplasticized polyvinyl chloride (PVC-U),
- Polyethylene (PE).


The following materials must not be used:

- Acrylonitrile-butadiene-styrene (ABS),
- Styrene copolymer blends (e.g. SAN + PVC).

6.4 Hose materials

For waste connections and suction lines only use the following hose types:

- Flexible spiral hoses made of PVC with integrated spiral or equivalent hoses
- Hoses that are resistant to dental disinfectants and chemicals

 Plastic hoses will display signs of ageing over time. Therefore, they should be inspected regularly and replaced as necessary.

The following types of hoses must not be used:

- Rubber hoses
- Hoses made completely of PVC
- Hoses that are not sufficiently flexible

6.5 Information about electrical connections

- › Ensure that electrical connections to the mains power supply are carried out in accordance with current valid national and local regulations and standards governing the installation of low voltage units in medical facilities.
- › Install an all-pole disconnect switch with a contact opening width of at least 3 mm in the electrical connection to the mains power supply.
- › Observe the current consumption of the devices that are to be connected.

Electrical fusing

LS switch 16 A, characteristic B, C and D in accordance with 60898.

6.6 Information about connecting cables

The diameter of the connections depends on the current consumption, length of line and the ambient temperature of the unit. Information concerning the current consumption can be found in the Technical Data supplied with the particular unit to be connected.

The following table lists the minimum diameters of the connections in relation to the current consumption:

Current consumption of unit [A]	Cross-section [mm ²]
> 10 and < 16	1.5
> 16 and < 25	2.5

EN

Current consumption of unit [A]	Cross-section [mm ²]
> 25 and < 32	4
> 32 and < 40	6
> 40 and < 50	10
> 50 and < 63	16

Mains supply cable

Installation type	Line layout (minimum requirements)
Fixed installation	– Plastic sheathed cable (e.g. type NYM-J)
Flexible	– PVC flexible line (e.g. H05 VV-F) or – Rubber connection (e.g. H05 RN-F or H05 RR-F)

Control cable

24 V protective low voltage for:

- Hose manifold
- Place selection valve
- Spittoon valve

Installation type	Line layout (minimum requirements)
Fixed installation	– Shielded sheathed cable (e.g. (N)YM (St)-J)
Flexible	– PVC data cable with shielded cable sheathing, as used for telecommunications and IT processing systems (e.g. type LiYCY) or – Lightweight PVC control cable with shielded cable sheathing

7 System components

The system components listed below are required or recommended for various procedures or for installation.

7.1 Rinsing unit

It is recommended that the suction system is equipped with a rinsing unit, e.g. in the treatment unit. The rinsing unit provides a small amount of water during aspiration. This dilutes the aspirated fluids (blood, saliva, rinsing water etc.), which can then be transported more effectively.

7.2 Bacteria filter

For hygienic reasons, we recommend the installation of a bacteria filter in the exhaust air line. If the unit is installed in the surgery and the exhaust air cannot be discharged to the outdoors, it is essential to install a bacteria filter. Depending on the type and condition of the bacteria filter, it will need to be replaced every 1-2 years at the latest.




The separation integrated in the system does not retain bacteria; this is why we recommend installing a suitable filter in the exhaust air system.

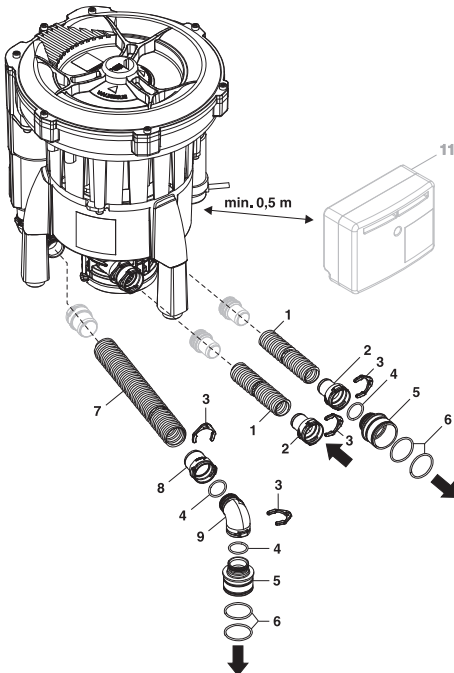
8 Installation

8.1 Installation and routing of hoses and pipes

- › Establish connections between the pipe system and the unit using the flexible hoses supplied. This will prevent vibrations from being transmitted to the pipe system.
- › The connection between the pipe line and unit suction connection should be kept as short as possible and straight, without bends.
- › Install the drain hoses with a downward gradient so that the waste water can drain off.
- › Waste water connections must be implemented in accordance with applicable local and national regulations.

8.2 Possible connections

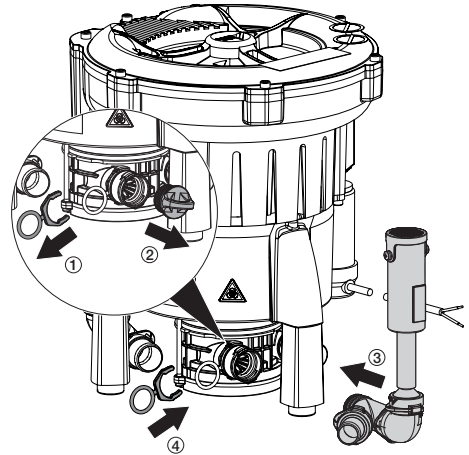
 The actual connection can vary depending on the chosen installation option. The connection shown is only an example.



- 1 Hose \varnothing 19 mm
- 2 Hose connector socket \varnothing 20 mm
- 3 Securing ring

- 4 O-ring \varnothing 20x2 mm
- 5 Connector \varnothing 36 mm
- 6 O-ring \varnothing 20x2 mm
- 7 Hose \varnothing 25 mm
- 8 Hose sleeve \varnothing 25 mm
- 9 Angle connector piece 90°
- 11 Control box (accessory)

8.3 Layout of VS 250 S 60 Hz



9 Electrical connections

9.1 Control box

EN Actuation via a hose manifold or connection to other components in the treatment unit is only permitted via the Dürr Dental control box (see "3.2 Optional items").

The appendant connection plans and circuit diagrams can be found in the installation and operating instructions of the control box.

For installation without a control box, the electrical requirements that apply in the particular country must be complied with (e.g. fuses, circuit breakers).

9.2 Motor terminal box connections



DANGER

Electric shock due to incorrectly connected device

- › Never install a mains plug instead of the fixed connection.



NOTICE

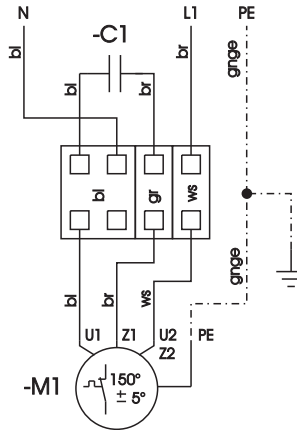
Short circuit due to defective lead

- › Do not route wires near hot surfaces.

- › Before connecting, check that the power supply voltage matches the voltage specifications on the type plate.

- › Connect control line to control connection.

- › Connect mains cable to mains connection.



- M1 Motor
- C1 Condenser
- bl Blue
- br Brown
- ws White
- gng Green / yellow
- e

10 Commissioning



In many countries technical medical products and electrical devices are subject to regular checks at set intervals. The owner must be instructed accordingly.

- › Turn on the unit power switch or the main surgery switch.
- › Carry out a function check of the system.
- › Check all connections for leak tightness.
- › Carry out an electrical safety check in accordance with applicable regulations (e.g. regulations concerning set up, operation and application of medical devices) and record the results as appropriate, e.g. in the technical log book.
- › Carry out and document the instruction and handover for the unit.



A sample handover report is included in the attachment.

Usage

EN

11 Disinfection and cleaning



NOTICE

Device malfunctions or damage due to use of incorrect media

Guarantee claims may become invalid as a result.

- › Do not use any foaming agents such as household cleaning agents or instrument disinfectants.
- › Do not use abrasive cleaners.
- › Do not use agents containing chlorine.
- › Do not use any solvents like acetone.

Dürr Dental recommends

- For disinfection and cleaning:
Orotol plus or Orotol ultra
- For cleaning:
MD 555 cleaner

Only these products have been tested by Dürr Dental.

When using prophy powders, Dürr Dental recommends the water-soluble Lunos prophy powders in order to protect the Dürr Dental suction systems.

11.1 After every treatment

- › Aspirate a glass of cold water through the large and the small suction hoses. Do this even if only the small suction hose was actually used during treatment.



Suction through the large suction hose causes a large amount of air to be drawn up, thereby considerably increasing the cleaning effect.

11.2 Daily after the end of treatment



After higher workloads before the midday break and in the evening

The following are required for disinfection/cleaning:

- ✓ Non-foaming disinfectant/cleaning agent that is compatible with the materials.
- ✓ Unit care system, e.g. OroCup
- › To pre-clean, suck up 2 litres of water with the care system.
- › Aspirate the disinfection/cleaning agent with the care system.

11.3 Once or twice a week before the midday break



Under harsher conditions (e.g. hard water or frequent use of prophy powders) 1x daily before the midday break

The following are required for cleaning:

- ✓ Special non-foaming detergent for suction units that is compatible with the materials.
- ✓ Unit care system, e.g. OroCup
- › To pre-clean, suck up 2 litres of water with the care system.
- › Aspirate the cleaning agent with the care system.
- › Rinse with ca. 2 l water after the application time.

11.4 Cleaning the protective strainer

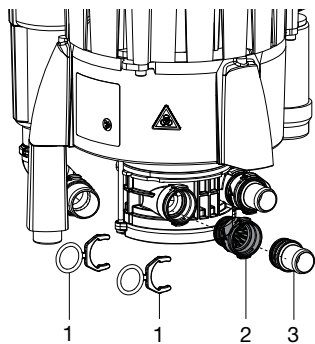


WARNING

Infection due to contaminated unit

- › Clean and disinfect the suction before working on the unit.
- › Wear protective equipment when working (e. g. impermeable gloves, protective goggles and mouth and nose protection).

- › Pull off the suction hose from the hose adapter.
- › Remove the securing rings.
- › Pull out the hose adapter and protective strainer.
- › Clean the protective strainer.
- › Re-insert the protective strainer and hose adapter.
- › Refit the securing rings.



- 1 Securing ring
- 2 Protective strainer
- 3 Hose adapter

12 Maintenance

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All maintenance work must be performed by a qualified expert or by one of our Service Technicians.



WARNING

Infection due to contaminated unit

- › Clean and disinfect the suction before working on the unit.
- › Wear protective equipment when working (e. g. impermeable gloves, protective goggles and mouth and nose protection).



Prior to working on the unit or in case of danger, disconnect it from the mains.

Maintenance interval	Maintenance work
Every 4 weeks	› Check the protective strainer on the suction connection of the unit and clean or replace it as required.
Annually	› Check the waste valve for correct operation and replace it if necessary. *
Every 1-2 years	› Replace the exhaust air filter (where fitted).

* Only to be done by service technicians.

? Troubleshooting

13 Tips for operators and service technicians



Any repairs exceeding routine maintenance may only be carried out by qualified personnel or our service.



WARNING

Infection due to contaminated unit

- › Clean and disinfect the suction before working on the unit.
- › Wear protective equipment when working (e. g. impermeable gloves, protective goggles and mouth and nose protection).



Prior to working on the unit or in case of danger, disconnect it from the mains.

Error	Possible cause	Remedy
Device does not start	No mains voltage	› Check the mains voltage. * › Check the fuses and replace if necessary. *
	Undervoltage	› Measure the supply voltage; call an electrician if necessary. *
	No start signal	› Check the control voltage at the signal input. *
	Capacitor defective	› Measure capacitance and replace if necessary. *
	Turbine is blocked by solid particles or sticky soiling	› Disassemble the unit and clean the turbine. *
The unit generates unusual noises	Solid particles in the turbine chamber	› Disassemble the unit and clean the turbine and housing. *
Water leaking from the exhaust air connection	Membrane valve blocked	› Check the membrane valve at the waste water connection and if necessary clean or replace. *
	Foam in turbine due to use of incorrect cleaning and disinfectant agents	› Use non-foaming cleaning and disinfectant agents.
	Build-up of condensate in the exhaust air line	› Check the pipe system; avoid over-cooling. *
	Waste water line/siphon trap blocked	› Clean the waste water line/siphon trap. *
Suction performance too low	Coarse filter blocked	› Clean the coarse filter at the intake connection.

Error	Possible cause	Remedy
	Leak in the suction line	› Check and if necessary establish leak-tightness of suction system and connections. *
	Mechanical sluggishness of turbine caused by soiling	› Disassemble the unit and clean the turbine. *

* Only to be done by service technicians.

14 Transporting the unit



WARNING

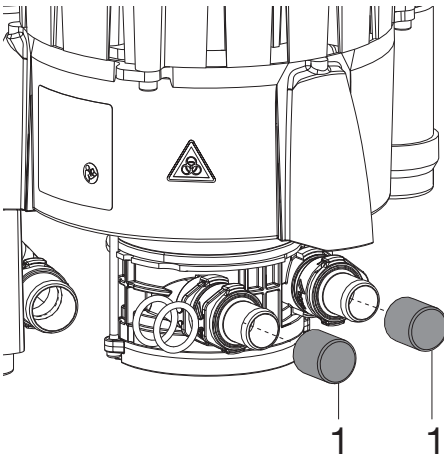
Infection due to contaminated unit

- › Disinfect the unit before transport.
- › Close all media connections.



Wear protective equipment to avoid any risk of infection (e.g. liquid-tight protective gloves, protective goggles, face mask).

- › Before disassembly, clean and disinfect the suction unit and the unit using a suitable disinfectant approved by Dürr Dental.
- › Disinfect a defective unit using a suitable surface disinfection agent.
- › Seal all connections with sealing caps.
- › Pack the unit securely in preparation for transport.



1 Verschlusskappe

Appendix

15 Handover record

This document confirms that a qualified handover of the medical device has taken place and that appropriate instructions have been provided for it. This must be carried out by a qualified adviser for the medical device, who will instruct you in the proper handling and operation of the medical device.

Product name	Order number (REF)	Serial number (SN)

- Visual inspection of the packaging for any damage
- Unpacking the medical device and checking for damage
- Confirmation of the completeness of the delivery
- Instruction in the proper handling and operation of the medical device based on the operating instructions

Notes:

Name of person receiving instruction:

Signature:

Name and address of the qualified adviser for the medical device:

Date of handover:

Signature of the qualified adviser for the medical device:

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Hersteller/Manufacturer:

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