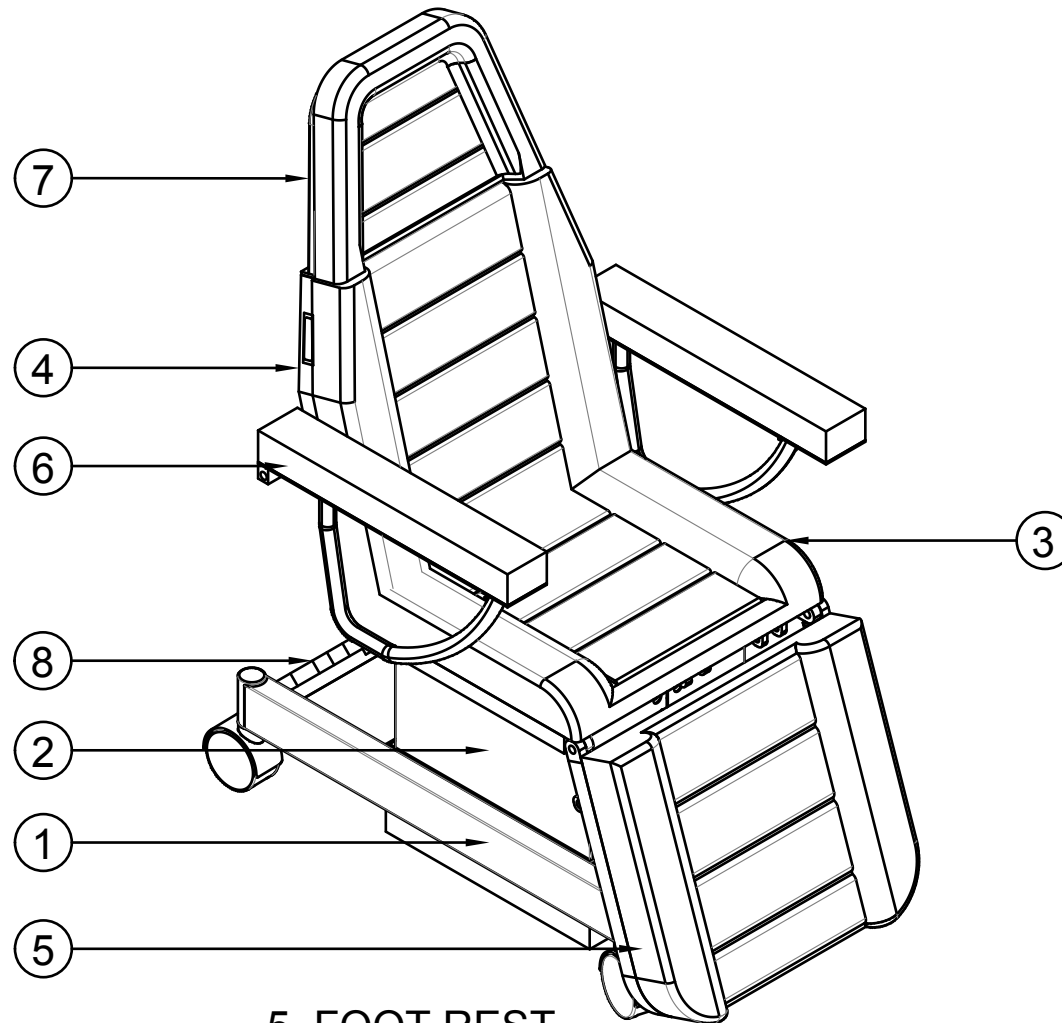


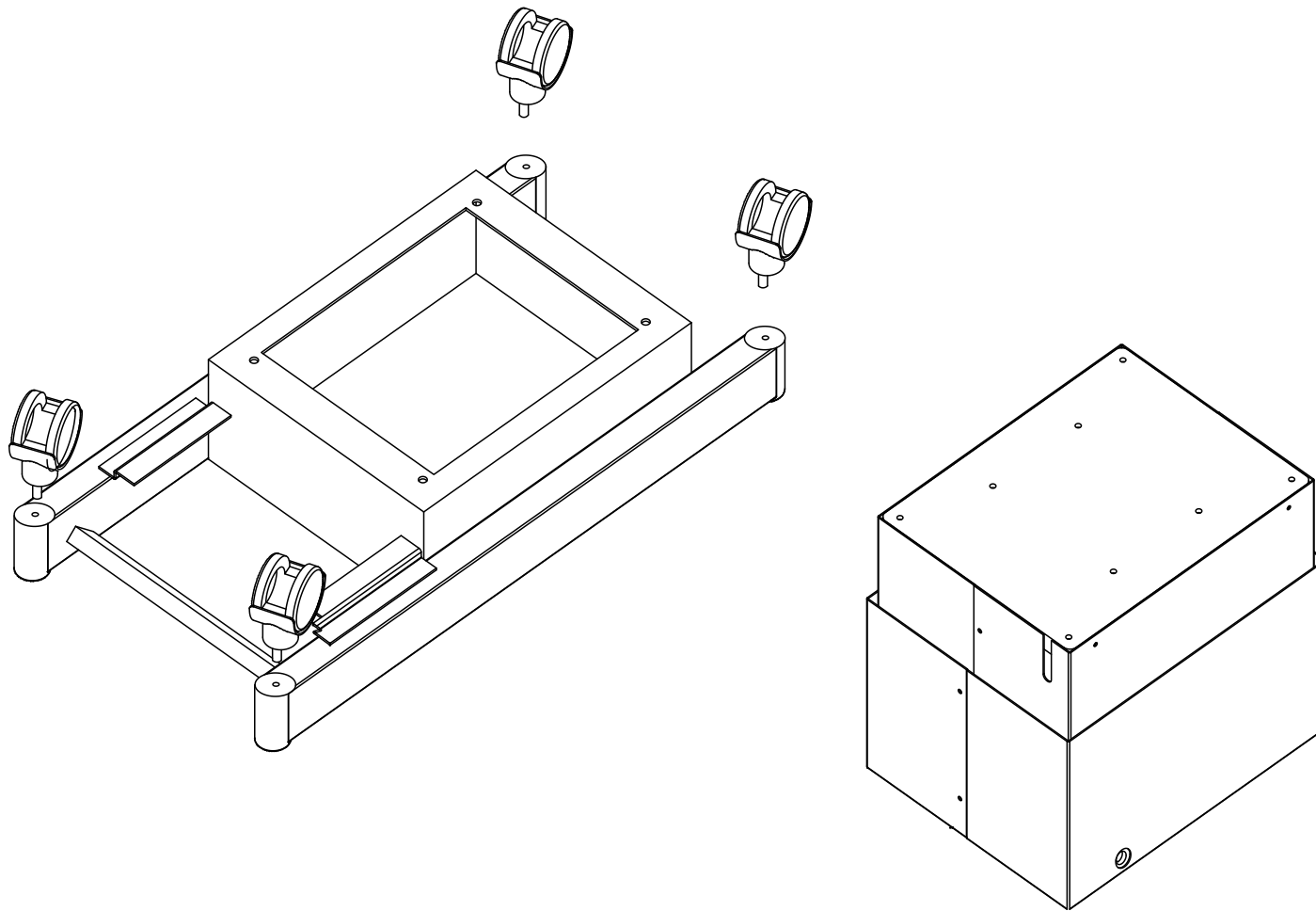
DESCRIPTION OF PART



- 1. BASE
- 2. SYSTEM
- 3. SEAT
- 4. BACKREST

- 5. FOOT REST
- 6. HANDLE
- 7. HEADREST
- 8. FOOT SWITCH

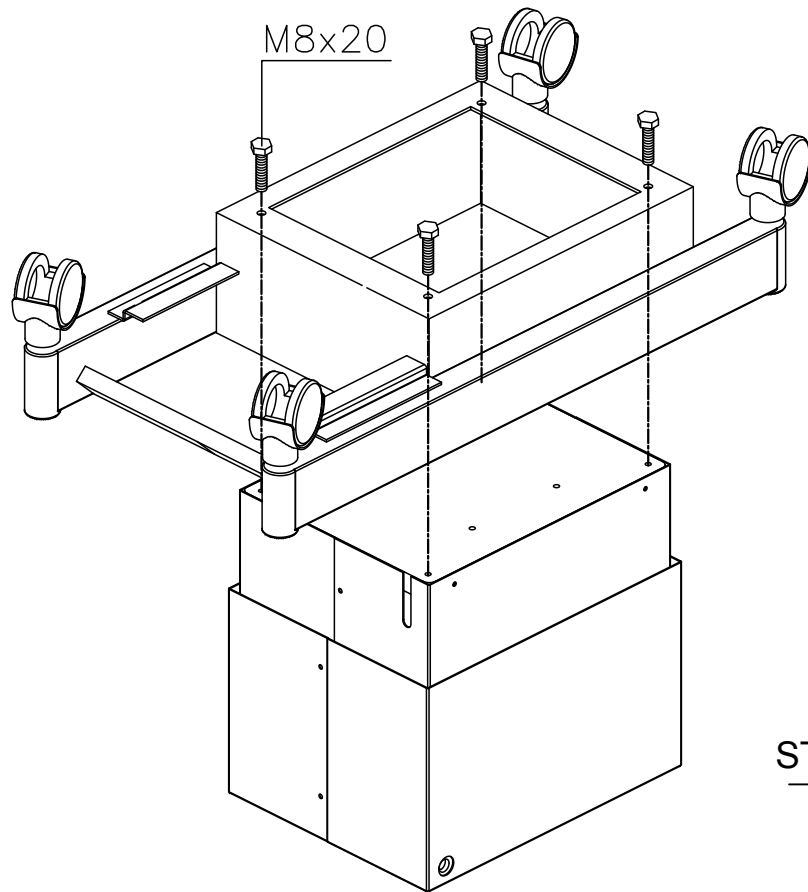
1



STEP : 1

- 1) Open the case no. 1 of main base of operation table & take out a base assembly, outside. Put it on even ground. as per sketch & castor wheel fitted with base.
- 2) Open the case no. 2 of elevating systems for operation table & take out a elevating system outside & put it reverse on floor

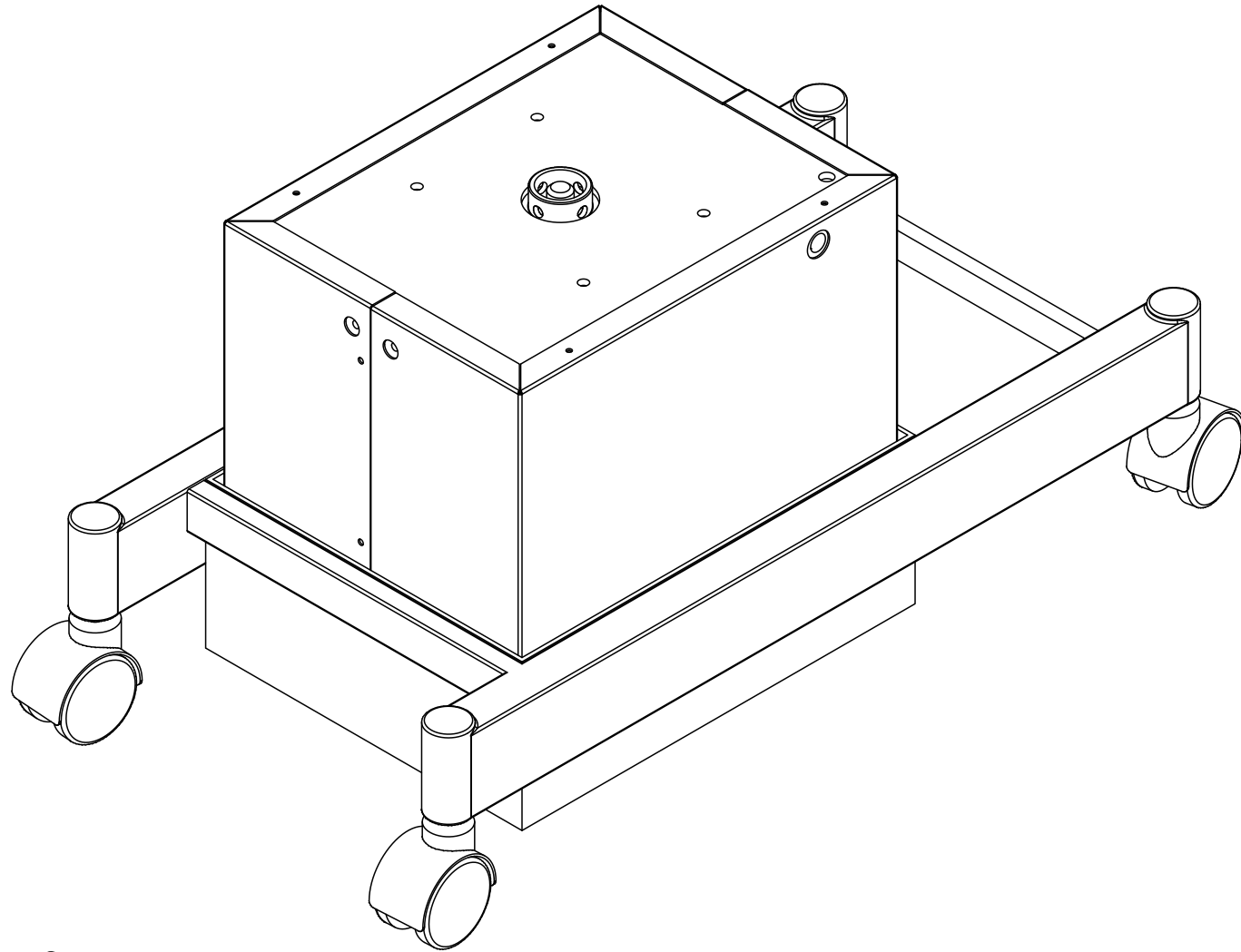
2



STEP - 2

- (A) Put the elevating systems by reversing it, on the floor.
- (B) Do reverse the main base & put it on elevating system, match the hole & assemble it, with hex. pins (4nos.)
Size : M8 x 20 mm.
- (C) Also fix the foundation stud with rubber base & washer assemble as per shown in sketch in washer fix with cheese head machine screw Size : M5 x 15 mm.

3

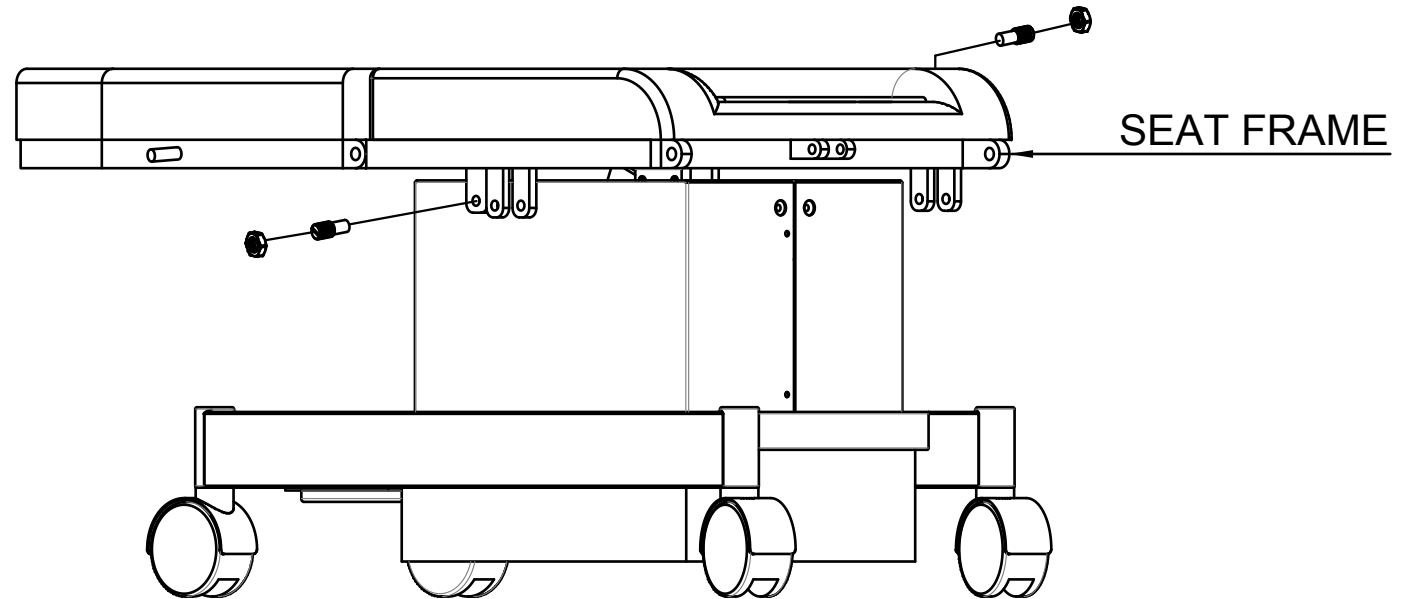


STEP - 3

Your Main base & elevating systems are assembled.

Now reverse this assembly carefully in such a way that base should lie on the floor.

4



STEP : 4

Install the seat frame on the elevating mechanism using the two nos pin and nut.

5

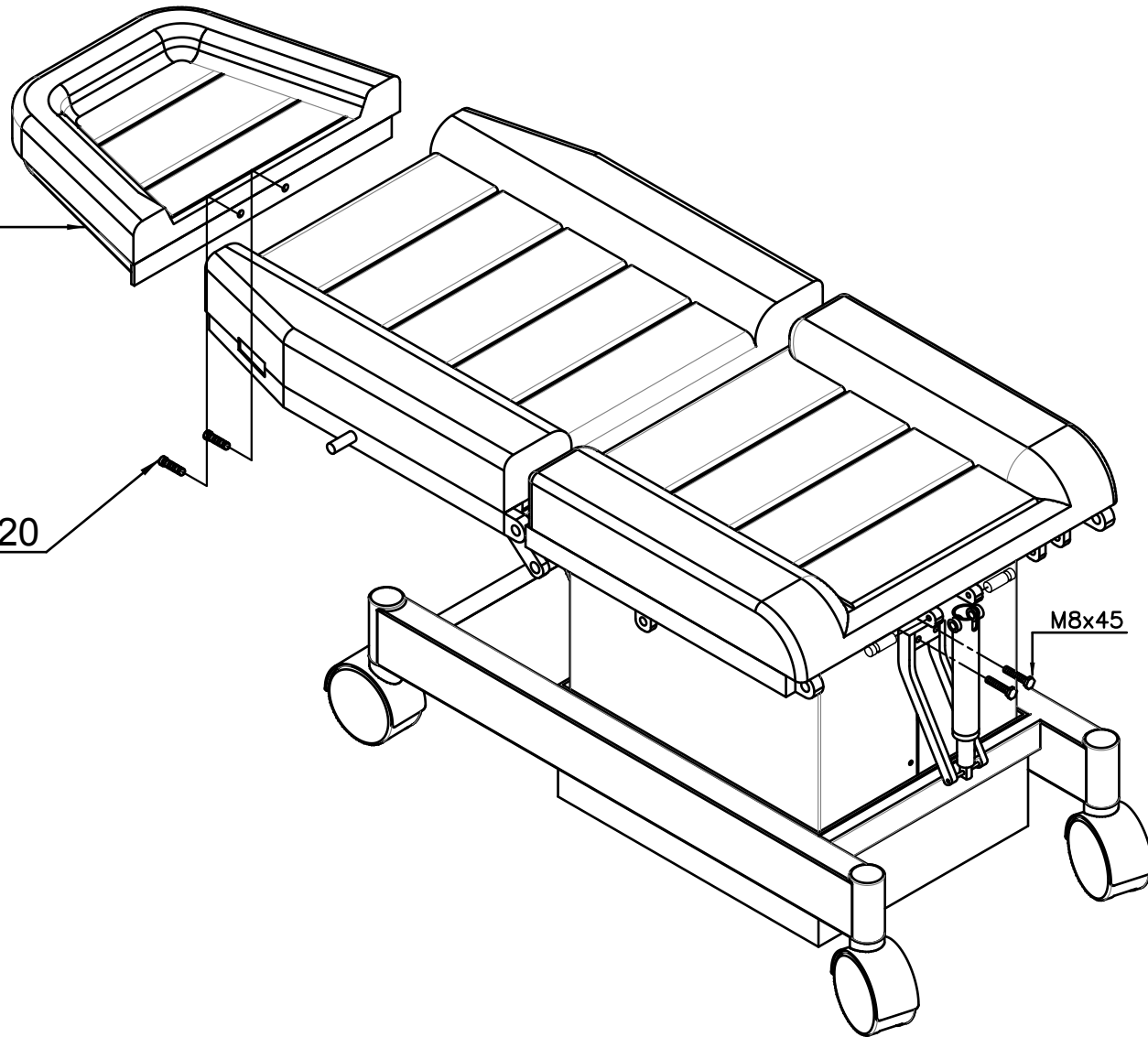
SEAT FRAME

M8x20

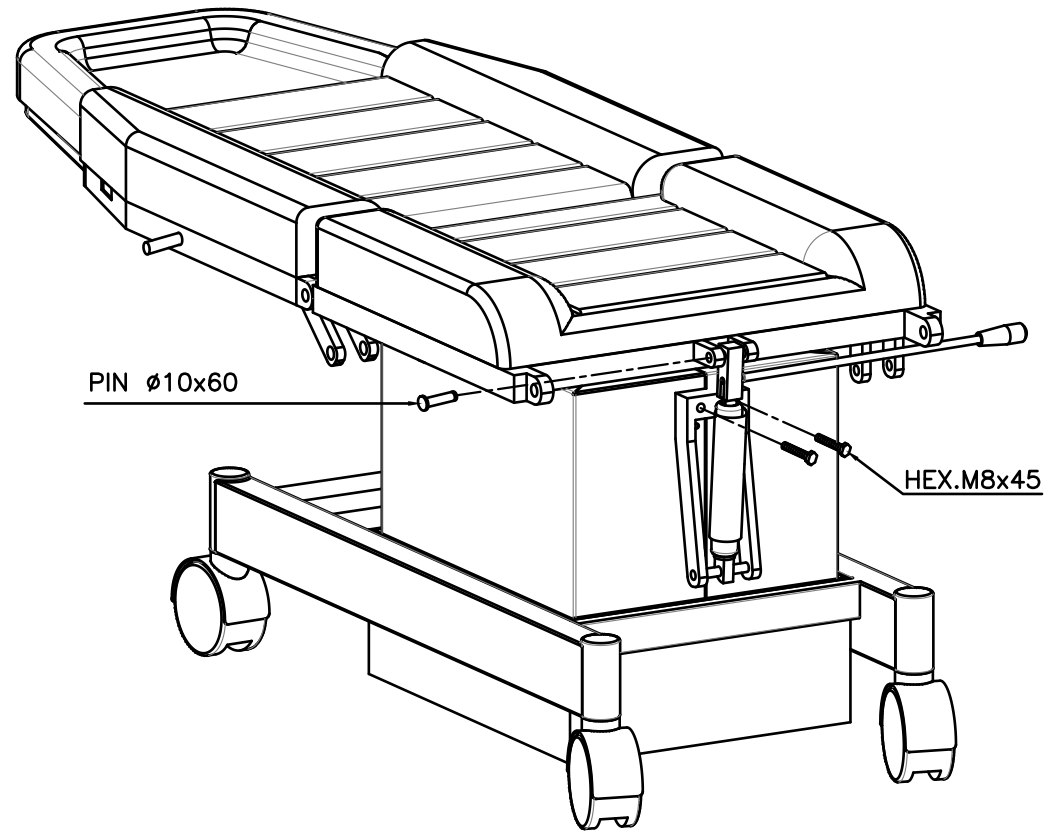
M8x45

STEP - 5

Connect the head rest on the top portion of seat frame with the allen screw size M8x20 mm. & Tilting Ass Fitting Hex Bolt Size M8x45 Show as above



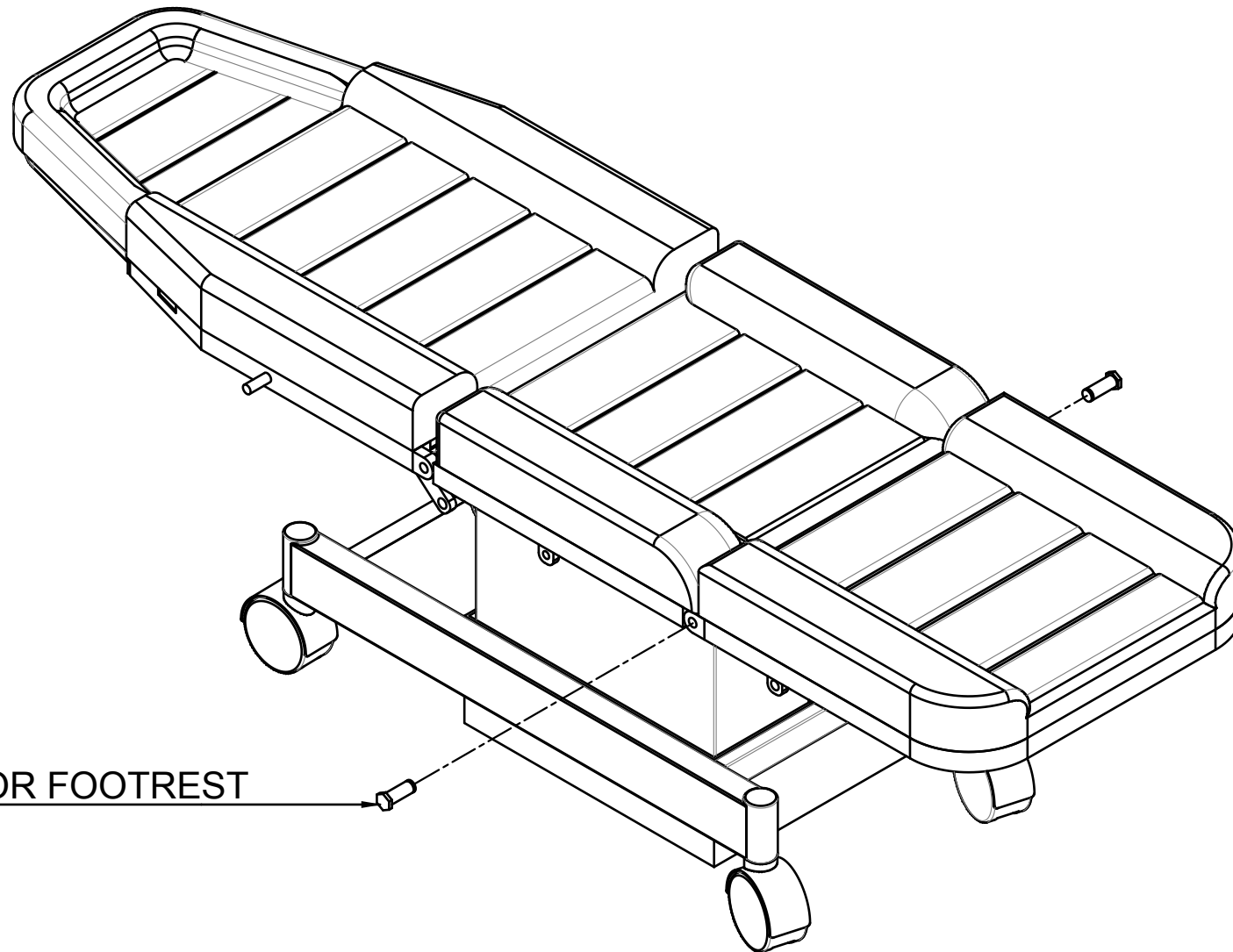
5A



STEP - 5A

Tilting Ass Fitting Hex. M8x45 With Washer & Syring Fitting Top Side
pin Ø10 x 60 With Circlip Show as above

6

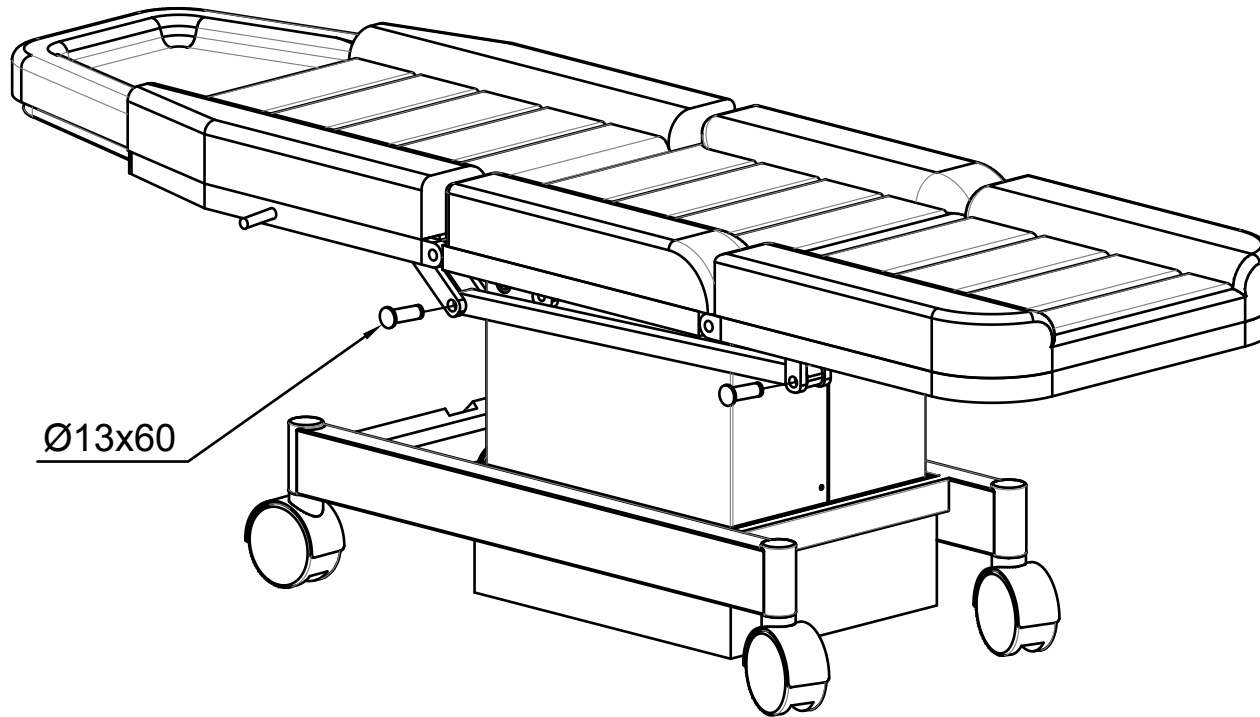


PIN FOR FOOTREST

STEP - 6

Now installed the footrest frame with seat frame Fitting Using With pin Show as above

7

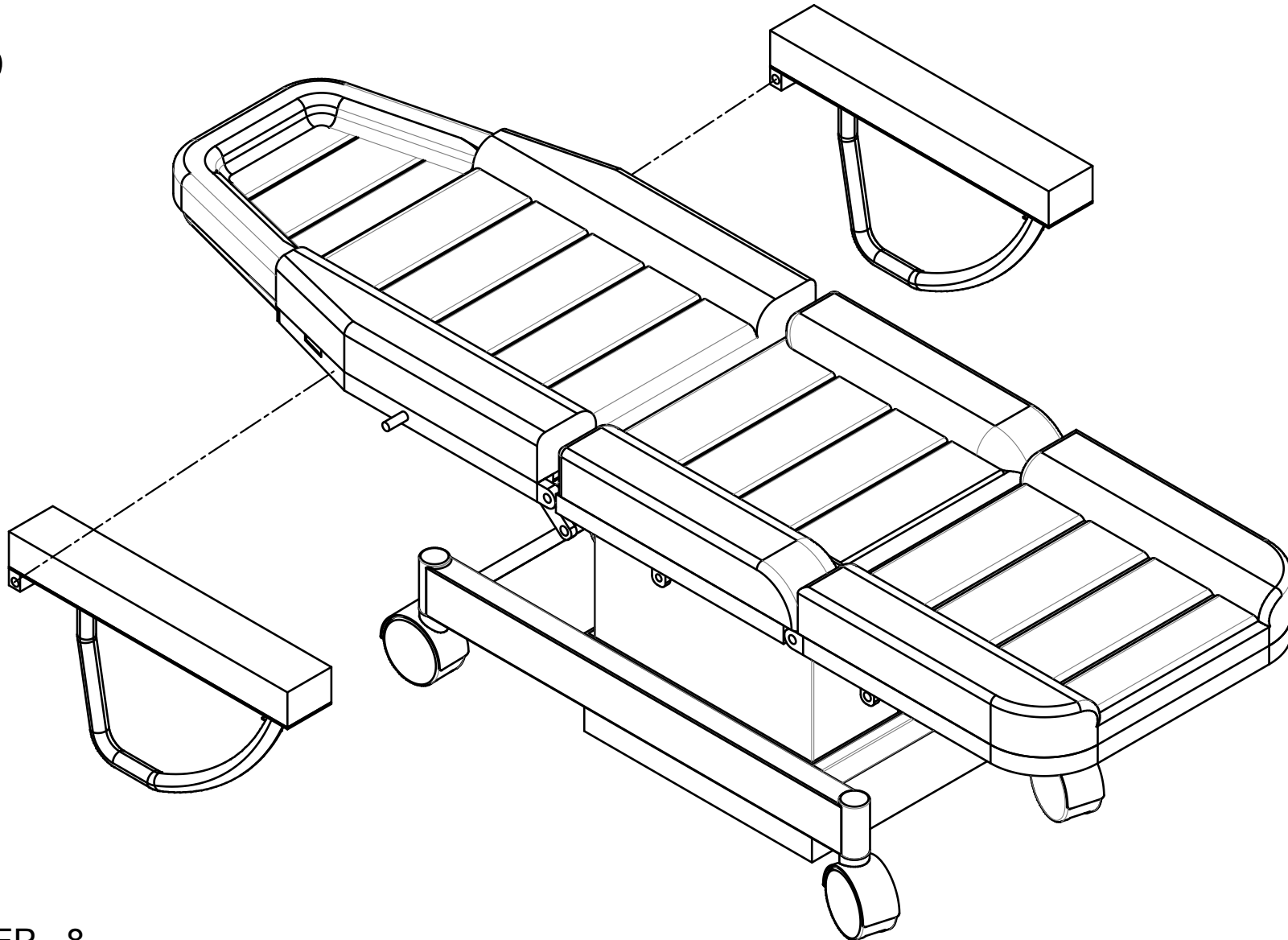


Ø13x60

STEP - 7

Backrest & Footrest Connect Lever Pin Ø13x60 Show In Sketch

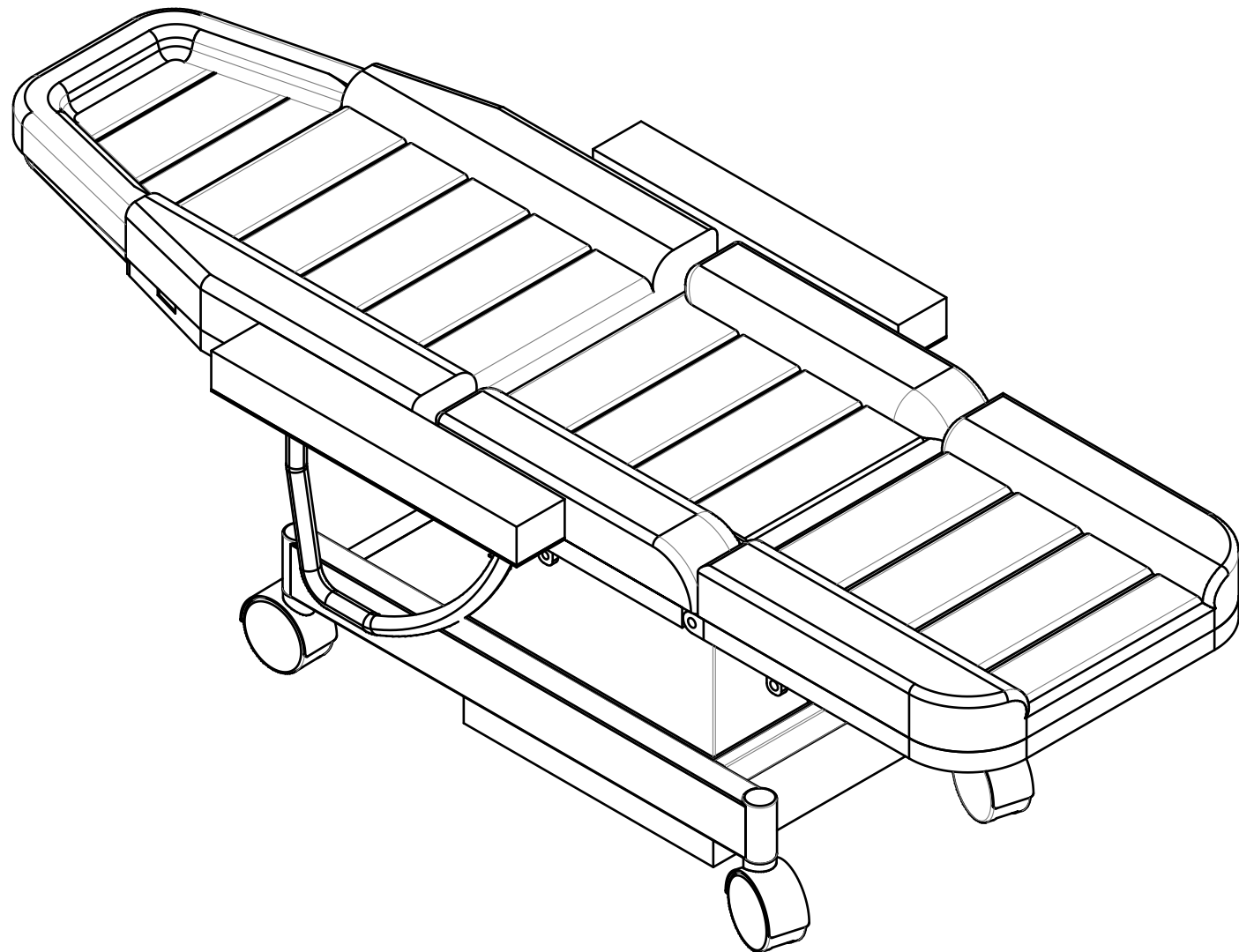
8



STEP - 8

Install the two Arm-rest (4) on the two sides of the seat frame using M6 x 15 mm Socket head allen screws, along with washers provided.

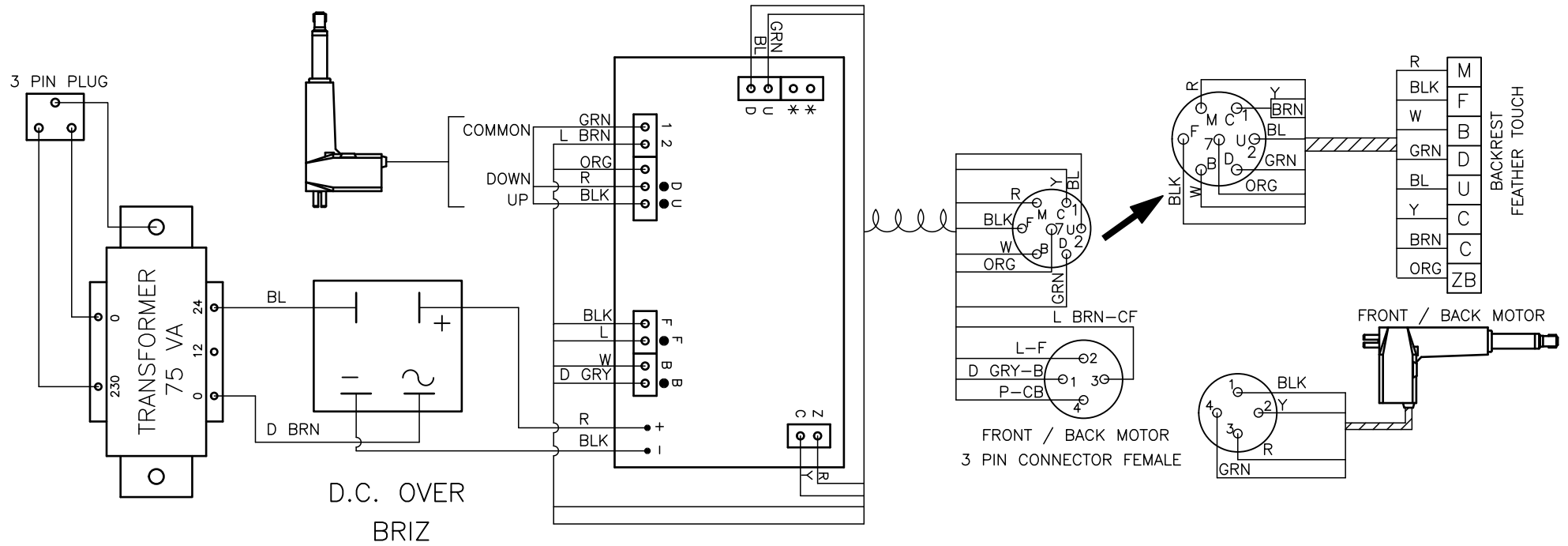
9



STEP - 9

Now Preot connected with 230v AC power cord provided with this unit & also connect the footswitch.
Now Preot fully installed & working condition.

ELECTRICAL CIRCUIT DIAGRAM FOR PRE O.T.



- — FOR MOTOR
- 1 — LIMIT SWITCH OF UP/DOWN MOTOR
- 2 — LIMIT SWITCH OF BACK/FORWARD MOTOR

Plantech

Medical Systems Pvt. Ltd.

WIRING DIAGRAM FOR PRE O.T. CHAIR

DWG. NO. : WD—

DATE : 21/07/2006

SHEET : 1 OF 1